

ENVIRONMENTAL PRODUCT DECLARATION

IN ACCORDANCE WITH EN 15804+A2 & ISO 14025 / ISO 21930

LOW CARBON WIRE

UAB LITSPRINGAS



EPD HUB, HUB-1909

Published on 27.09.2024, last updated on 27.09.2024, valid until 27.09.2029

GENERAL INFORMATION

MANUFACTURER

Manufacturer	UAB Litspringas
Address	Salantų g. 8, LT-90115 Plungė, Lithuania
Contact details	info@litspringas.com
Website	https://www.litspringas.com/en

EPD STANDARDS, SCOPE AND VERIFICATION

Program operator	EPD Hub, hub@epdhub.com
Reference standard	EN 15804+A2:2019 und ISO 14025
PCR	EPD Hub Core PCR Version 1.1, 5 Dec 2023
Sector	Construction product
Category of EPD	Third party verified EPD
Scope of the EPD	Cradle to gate with modules A4, C1-C4, D
EPD author	Christof Uisk
EPD verification	Independent verification of this EPD and data according to ISO 14025: ☐ Internal verification ☒ External verification
EPD verifier	Haiha Nguyen, as an authorized verifier acting for EPD Hub Limited

The manufacturer has the sole ownership, liability, and responsibility for the EPD. EPDs within the same product category but from different programs may not be comparable. EPDs of construction products may not be comparable if they do not comply with EN 15804 and if they are not compared in a building context.

PRODUCT

Product name	Low carbon wire
Place of production	Salantų g. 8, LT-90115 Plungė, Lithuania
Period for data	01.01.23-31.12.23
Averaging in EPD	No averaging

ENVIRONMENTAL DATA SUMMARY

Declared unit	1000 kg
Declared unit mass	1000 kg
GWP-fossil, A1-A3 (kgCO ₂ e)	1,06E+03
GWP-total, A1-A3 (kgCO ₂ e)	1,07E+03
Secondary material, inputs (%)	80
Secondary material, outputs (%)	98
Total energy use, A1-A3 (kWh)	3850
Net freshwater use, A1-A3 (m ³)	175

PRODUCT AND MANUFACTURER

ABOUT THE MANUFACTURER

From 2017 UAB “Litspringas” is specialized in the production of inner spring pocket units and long steel products such as: low and high carbon wire, cold formed reinforcement in coils. UAB “Litspringas” has always distinguished itself through a unique production philosophy: the choice to become, just a few years after its foundation, the most trustful supplier and employer in the Baltic region. UAB “Litspringas” are strongly committed to sustainability and environmental stewardship. By embracing renewable energy sources and implementing efficient recycling programs, we ensure that our operations are as eco-friendly as possible.

Our goal is simple: to be the trusted partner, strongly associated with durability, performance, and sustainability.

PRODUCT DESCRIPTION

This EPD is for low carbon wire produced by UAB “Litspringas”. Production site is located in Plungė, Lithuania. Low carbon wire used for general purpose, nail, mesh production. Mechanical properties, sizes, tolerance in accordance with customer technical requirements and specifications. Low carbon wire coil weight up to 2 metric tons. Diameter: 1.0-5.0 mm.

Further information can be found at <https://www.litspringas.com/en>.

PRODUCT DATA

Declared unit	1 metric ton
Functional unit	N/A
RSL	N/A
Diameter	1.0-5.0 mm
Density	7,850 kg/m ³

PRODUCT RAW MATERIAL MAIN COMPOSITION

Raw material category	Amount, mass %	Material origin
Metals	>99	UA
Fossil materials	<1	UA

BIOGENIC CARBON CONTENT

Product’s biogenic carbon content at the factory gate

Biogenic carbon content in product, kg C	N/A
Biogenic carbon content in packaging, kg C	N/A

SUBSTANCES, REACH - VERY HIGH CONCERN

The product does not contain any REACH SVHC substances in amounts greater than 0,1 % (1000 ppm).

PRODUCT LIFE-CYCLE

SYSTEM BOUNDARY

This EPD covers the life-cycle modules listed in the following table.

Product stage			Assembly stage		Use stage							End of life stage				Beyond the system boundaries		
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D		
x	x	x	x	MND	MND	MND	MND	MND	MND	MND	MND	x	x	x	x	x		
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstruction/ demolition	Transport	Waste processing	Disposal	Reuse	Recovery	Recycling

Modules not declared = MND. Modules not relevant = MNR

MANUFACTURING AND PACKAGING (A1-A3)

The environmental impacts considered for the product stage cover the manufacturing of raw materials used in the production as well as packaging materials and other ancillary materials. Also, fuels used by machines, and handling of waste formed in the production processes at the manufacturing facilities are included in this stage. The study also considers the material losses occurring during the manufacturing processes as well as losses during electricity transmission.

Steel scrap is processed and directed into an electric arc furnace, which heats material by means of an electric arc. Steel is then formed into wire rods by means of hot rolling and is then transported to the Litspringas manufacturing facility. At Litspringas, wire drawing, a cold plastic deformation process by which the diameter of a rod or a wire is reduced and its length is increased by pulling the workpiece through a calibrated hole, is used to make wire rods. The finished product is then packaged and transported to the client.

During the manufacturing, e.g. wire drawing, production waste is generated. All scrap steel is sold to companies. At the end, all scrap is recycled into new steel products.

TRANSPORT AND INSTALLATION (A4-A5)

Transportation impacts occurred from final products delivery to construction site (A4) cover fuel direct exhaust emissions, environmental impacts of fuel production, as well as related infrastructure emissions.

A4 emissions are based on yearly average transportation distances of 600 km with an average lorry at full capacity. Module A5 is not declared except for the packaging wastes.

PRODUCT USE AND MAINTENANCE (B1-B7)

This EPD does not cover the use phase.

Air, soil, and water impacts during the use phase have not been studied.

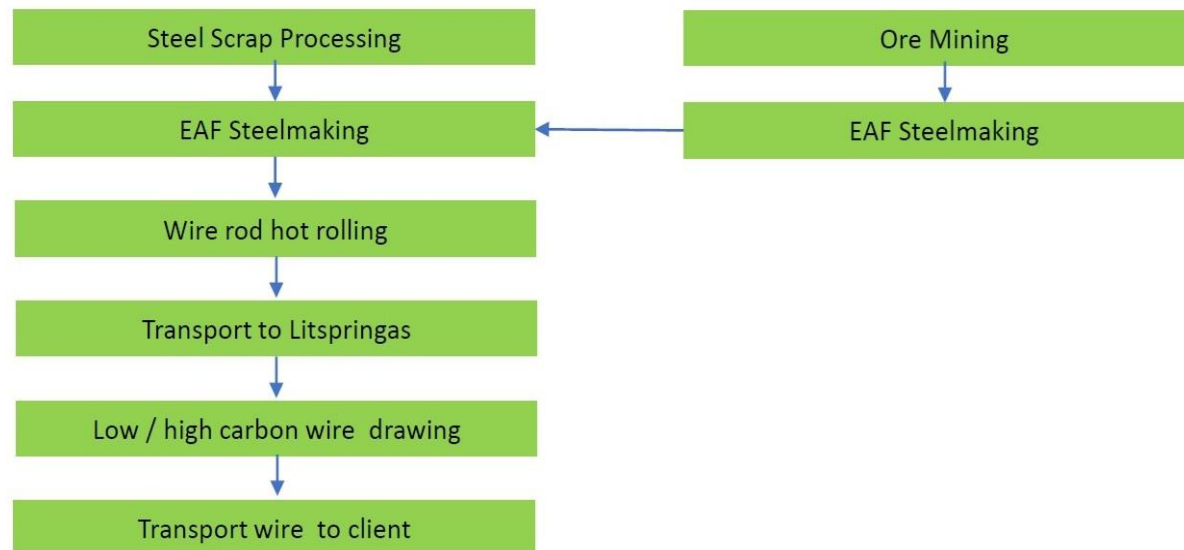
PRODUCT END OF LIFE (C1-C4, D)

Demolition is assumed to take 0.01 kWh/kg (Bozdağ, Ö & Seçer, M (2007) and the Level(s) project). It is assumed that 100% of the waste is collected separately.

Based on Lithuanian waste management literature, 98% of steel entering the end-of-life stage is assumed to be collected separately for recycling (C3), the

other 2% is landfilled along with the rest of the materials (C4) (Official Statistics Portal of Lithuania, 2022). Transportation distance to waste facilities assumed to be 50 km. Module D benefits are calculated based on the assumption that the scrap steel is recycled into new, similar steel products.

MANUFACTURING PROCESS



LIFE-CYCLE ASSESSMENT

CUT-OFF CRITERIA

The study does not exclude any modules or processes which are stated mandatory in the reference standard and the applied PCR. The study does not exclude any hazardous materials or substances. The study includes all major raw material and energy consumption. All inputs and outputs of the unit processes, for which data is available for, are included in the calculation. There is no neglected unit process more than 1% of total mass or energy flows. The module specific total neglected input and output flows also do not exceed 5% of energy usage or mass.

ALLOCATION, ESTIMATES AND ASSUMPTIONS

Allocation is required if some material, energy, and waste data cannot be measured separately for the product under investigation. All allocations are done as per the reference standards and the applied PCR. In this study, allocation has been done in the following ways:

Data type	Allocation
Raw materials	Partly allocated by mass or volume
Packaging materials	Physical allocation
Ancillary materials	Physical allocation
Manufacturing energy and waste	Partly allocated by mass or volume

AVERAGES AND VARIABILITY

This EPD is product and factory specific and does not contain average calculations.

LCA SOFTWARE AND BIBLIOGRAPHY

This EPD has been created using One Click LCA EPD Generator. The LCA and EPD have been prepared according to the reference standards and ISO 14040/14044. The EPD Generator uses Ecoinvent v3.8, Plastics Europe, Federal LCA Commons and One Click LCA databases as sources of environmental data.

ENVIRONMENTAL IMPACT DATA

CORE ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
GWP – total ¹⁾	kg CO ₂ e	9,46E+02	1,01E+02	1,87E+01	1,07E+03	5,63E+01	2,15E-02	MND	MND	MND	MND	MND	MND	MND	3,31E+00	9,39E+00	5,57E+01	9,02E-02	-3,97E+02
GWP – fossil	kg CO ₂ e	9,45E+02	1,01E+02	1,87E+01	1,06E+03	5,63E+01	2,19E-02	MND	MND	MND	MND	MND	MND	MND	3,31E+00	9,38E+00	5,64E+01	1,05E-01	-3,97E+02
GWP – biogenic	kg CO ₂ e	7,63E-01	0,00E+00	2,44E-04	7,63E-01	2,18E-02	-3,46E-04	MND	MND	MND	MND	MND	MND	MND	6,06E-04	0,00E+00	-7,47E-01	-1,53E-02	0,00E+00
GWP – LULUC	kg CO ₂ e	3,76E-01	3,71E-02	3,66E-03	4,17E-01	2,08E-02	2,93E-05	MND	MND	MND	MND	MND	MND	MND	3,30E-04	3,46E-03	5,62E-03	9,94E-05	-2,35E-02
Ozone depletion pot.	kg CFC-11e	8,20E-07	2,32E-05	2,22E-06	2,62E-05	1,30E-05	4,91E-09	MND	MND	MND	MND	MND	MND	MND	7,07E-07	2,16E-06	1,21E-05	4,26E-08	3,38E-06
Acidification potential	mol H ⁺ e	7,39E+00	4,26E-01	1,44E-01	7,96E+00	2,38E-01	1,10E-04	MND	MND	MND	MND	MND	MND	MND	3,44E-02	3,97E-02	5,86E-01	9,90E-04	-7,28E-01
EP-freshwater ²⁾	kg Pe	0,00E+00	8,24E-04	8,12E-04	1,64E-03	4,61E-04	1,76E-07	MND	MND	MND	MND	MND	MND	MND	1,10E-05	7,68E-05	1,87E-04	1,10E-06	1,89E-03
EP-marine	kg Ne	1,50E+03	1,27E-01	1,98E-02	1,51E+03	7,09E-02	3,64E-05	MND	MND	MND	MND	MND	MND	MND	1,52E-02	1,18E-02	2,59E-01	3,43E-04	-1,53E-01
EP-terrestrial	mol Ne	1,30E+01	1,40E+00	3,93E-01	1,48E+01	7,82E-01	4,00E-04	MND	MND	MND	MND	MND	MND	MND	1,67E-01	1,30E-01	2,84E+00	3,77E-03	-1,59E+00
POCP (“smog”) ³⁾	kg NMVOce	3,61E+00	4,47E-01	5,93E-02	4,12E+00	2,50E-01	1,20E-04	MND	MND	MND	MND	MND	MND	MND	4,59E-02	4,17E-02	7,82E-01	1,10E-03	-4,98E-01
ADP-minerals & metals ⁴⁾	kg Sbe	6,07E-05	2,36E-04	7,52E-04	1,05E-03	1,32E-04	4,59E-08	MND	MND	MND	MND	MND	MND	MND	1,68E-06	2,20E-05	2,86E-05	2,42E-07	-1,21E-04
ADP-fossil resources	MJ	1,04E+04	1,51E+03	2,34E+02	1,21E+04	8,46E+02	3,32E-01	MND	MND	MND	MND	MND	MND	MND	4,45E+01	1,41E+02	7,59E+02	2,89E+00	-3,64E+03
Water use ⁵⁾	m ³ e depr.	1,74E+02	6,76E+00	2,34E+01	2,04E+02	3,78E+00	1,70E-03	MND	MND	MND	MND	MND	MND	MND	1,20E-01	6,31E-01	2,04E+00	9,16E-03	3,07E+01

1) GWP = Global Warming Potential; 2) EP = Eutrophication potential. Required characterisation method and data are in kg P-eq. Multiply by 3,07 to get PO₄e; 3) POCP = Photochemical ozone formation; 4) ADP = Abiotic depletion potential; 5) EN 15804+A2 disclaimer for Abiotic depletion and Water use and optional indicators except Particulate matter and Ionizing radiation, human health. The results of these environmental impact indicators shall be used with care as the uncertainties on these results are high or as there is limited experience with the indicator.

ADDITIONAL (OPTIONAL) ENVIRONMENTAL IMPACT INDICATORS – EN 15804+A2, PEF

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Particulate matter	Incidence	9,04E-05	1,16E-05	1,14E-06	1,03E-04	6,49E-06	2,47E-09	MND	MND	MND	MND	MND	MND	MND	9,22E-07	1,08E-06	1,57E-05	1,99E-08	-8,92E-06
Ionizing radiation ⁶⁾	kBq	8,89E+00	7,20E+00	6,15E-01	1,67E+01	4,03E+00	1,55E-03	MND	MND	MND	MND	MND	MND	MND	2,05E-01	6,71E-01	3,49E+00	1,31E-02	5,35E+00
Ecotoxicity (freshwater)	CTUe	6,34E-04	1,36E+03	1,64E+02	1,52E+03	7,61E+02	2,74E-01	MND	MND	MND	MND	MND	MND	MND	2,68E+01	1,27E+02	4,56E+02	1,88E+00	1,16E+02
Human toxicity, cancer	CTUh	4,45E-07	3,34E-08	7,22E-09	4,85E-07	1,87E-08	8,37E-12	MND	MND	MND	MND	MND	MND	MND	1,03E-09	3,11E-09	1,75E-08	4,71E-11	-2,54E-08
Human tox. non-cancer	CTUh	9,68E-06	1,35E-06	1,69E-07	1,12E-05	7,53E-07	2,42E-10	MND	MND	MND	MND	MND	MND	MND	1,94E-08	1,25E-07	3,30E-07	1,23E-09	-4,88E-06
SQP ⁷⁾	-	6,98E+02	1,74E+03	1,54E+01	2,46E+03	9,74E+02	5,12E-01	MND	MND	MND	MND	MND	MND	MND	5,79E+00	1,62E+02	9,86E+01	6,18E+00	-3,49E+01

6) EN 15804+A2 disclaimer for Ionizing radiation, human health. This impact category deals mainly with the eventual impact of low-dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator; 7) SQP = Land use related impacts/soil quality.

USE OF NATURAL RESOURCES

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Renew. PER as energy ⁸⁾	MJ	1,57E+03	1,70E+01	1,79E+02	1,76E+03	9,53E+00	3,85E-03	MND	MND	MND	MND	MND	MND	MND	2,54E-01	1,59E+00	4,34E+00	2,51E-02	4,98E+01
Renew. PER as material	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Total use of renew. PER	MJ	1,57E+03	1,70E+01	1,79E+02	1,76E+03	9,53E+00	3,85E-03	MND	MND	MND	MND	MND	MND	MND	2,54E-01	1,59E+00	4,34E+00	2,51E-02	4,98E+01
Non-re. PER as energy	MJ	1,04E+04	1,51E+03	2,13E+02	1,21E+04	8,46E+02	3,32E-01	MND	MND	MND	MND	MND	MND	MND	4,45E+01	1,41E+02	7,59E+02	2,89E+00	6,02E+02
Non-re. PER as material	MJ	0,00E+00	0,00E+00	8,49E-02	8,49E-02	0,00E+00	0,00E+00	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Total use of non-re. PER	MJ	1,04E+04	1,51E+03	2,13E+02	1,21E+04	8,46E+02	3,32E-01	MND	MND	MND	MND	MND	MND	MND	4,45E+01	1,41E+02	7,59E+02	2,89E+00	6,02E+02
Secondary materials	kg	-1,04E+03	4,20E-01	4,15E-03	-1,04E+03	2,35E-01	1,14E-04	MND	MND	MND	MND	MND	MND	MND	1,74E-02	3,91E-02	2,97E-01	6,07E-04	2,35E+00
Renew. secondary fuels	MJ	0,00E+00	4,24E-03	3,50E-04	4,58E-03	2,37E-03	1,41E-06	MND	MND	MND	MND	MND	MND	MND	5,70E-05	3,95E-04	9,71E-04	1,59E-05	1,64E-03
Non-ren. secondary fuels	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Use of net fresh water	m ³	1,74E+02	1,96E-01	2,96E-02	1,75E+02	1,10E-01	1,81E-04	MND	MND	MND	MND	MND	MND	MND	2,70E-03	1,83E-02	4,61E-02	3,16E-03	1,71E+00

8) PER = Primary energy resources.

END OF LIFE – WASTE

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Hazardous waste	kg	1,01E-06	2,00E+00	3,07E-01	2,31E+00	1,12E+00	4,69E-04	MND	MND	MND	MND	MND	MND	MND	5,96E-02	1,87E-01	1,02E+00	0,00E+00	1,14E+01
Non-hazardous waste	kg	2,04E+01	3,29E+01	6,78E+00	6,01E+01	1,84E+01	1,83E-02	MND	MND	MND	MND	MND	MND	MND	4,19E-01	3,07E+00	7,14E+00	2,00E+01	8,66E+01
Radioactive waste	kg	8,65E-02	1,01E-02	7,17E-04	9,73E-02	5,66E-03	2,21E-06	MND	MND	MND	MND	MND	MND	MND	3,13E-04	9,43E-04	5,34E-03	0,00E+00	2,46E-03

END OF LIFE – OUTPUT FLOWS

Impact category	Unit	A1	A2	A3	A1-A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
Components for re-use	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Materials for recycling	kg	0,00E+00	0,00E+00	1,20E+01	1,20E+01	0,00E+00	0,00E+00	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	9,80E+02	0,00E+00	0,00E+00
Materials for energy rec	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Exported energy	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	MND	MND	MND	MND	MND	MND	MND	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00

VERIFICATION STATEMENT

VERIFICATION PROCESS FOR THIS EPD

This EPD has been verified in accordance with ISO 14025 by an independent, third-party verifier by reviewing results, documents and compliancy with reference standard, ISO 14025 and ISO 14040/14044, following the process and checklists of the program operator for:

- This Environmental Product Declaration
- The Life-Cycle Assessment used in this EPD
- The digital background data for this EPD

Why does verification transparency matter? Read more online

This EPD has been generated by One Click LCA EPD generator, which has been verified and approved by the EPD Hub.

THIRD-PARTY VERIFICATION STATEMENT

I hereby confirm that, following detailed examination, I have not established any relevant deviations by the studied Environmental Product Declaration (EPD), its LCA and project report, in terms of the data collected and used in the LCA calculations, the way the LCA-based calculations have been carried out, the presentation of environmental data in the EPD, and other additional environmental information, as present with respect to the procedural and methodological requirements in ISO 14025:2010 and reference standard.

I confirm that the company-specific data has been examined as regards plausibility and consistency; the declaration owner is responsible for its factual integrity and legal compliance.

I confirm that I have sufficient knowledge and experience of construction products, this specific product category, the construction industry, relevant standards, and the geographical area of the EPD to carry out this verification.

I confirm my independence in my role as verifier; I have not been involved in the execution of the LCA or in the development of the declaration and have no conflicts of interest regarding this verification.

HaiHa Nguyen, as an authorized verifier acting for EPD Hub Limited
27.09.2024

